



Family Owned,  
Professionally Run.


*Structural and Architectural Precast Concrete. Production takes place at two state-of-the-art manufacturing plants with over 340,000 square feet of indoor production and support facilities on more than 175 acres in South West Ontario.*

### **A Family Company Built on Solid Values**

Stubbe's was founded in 1982 by Herb Stubbe, when he designed and manufactured the first precast concrete hog feeders in Ontario, Canada. Over the years the company added various other agricultural products including various types of bunk feeders, bunker silo walls and slats combined with posts and beams.

In 2001 Stubbe's entered the commercial and residential markets with the introduction of Hollow Core flooring and roof slabs. This was followed by the introduction of structural wall panels in 2006. In 2010 Stubbe's added structural columns, beams and double TT's to the product line, allowing these components to be combined into our specialty TOTAL PRECAST STRUCTURES.





**STUBBE'S PRECAST**

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30 Muir Line, Harley, ON N0E 1E0  
T. 519-424-2183  
T. 866-355-2183  
F. 519-424-9058

[www.stubbes.org](http://www.stubbes.org)      [sales@stubbes.org](mailto:sales@stubbes.org)

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**Parking Structures**



# Why Total Precast Parking Structures?

Precast parking garages, parkades and decks are very efficient and offer wide unobstructed clear spans that allows the design to maximum the number of parking spaces. Stubbe's CPCI certified facilities produces only the highest quality precast which offers superior resistance to deterioration and unsurpassed service life as compared to cast in place structures. Precast parking structure floor systems can consist of either hollow core or double TT's supported by beams, columns, high visibility interior walls, spandrel panels and exterior wall panels.

Stubbe's offers many architectural options to make the exterior facades aesthetically pleasing, by incorporating reveals, brick or stone patterns, exposed aggregates, sandblasting and multi-coloured finishes. Speed of construction is another major advantage when using precast. With prefabricated components shipped directly to site and assembled by Stubbe's installation crews provide fast and efficient construction regardless of weather conditions.



## Finishes Mold Liners, Coatings and Stains



Modular Brick  
Textured or Smooth



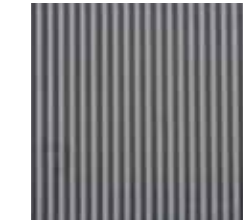
Modular Brick - Smooth



Tile - Smooth



Reveals



Fluted Rib



16 x 8 Block - Textured



16 x 8 Block - Smooth



Split Face Block



Textured or  
Non-Textured Paint



Exposed Aggregate



Drystack Fieldstone



Ashler Stone



Wood Grain



Spun Rib  
Natural Grey



White Cement  
Exposed Aggregate

• Available in any colour! Please contact us for your stain or paint options!  
BASF Master Protect HB300SB

Further precast finishes are being worked on Today!  
Contact us to learn more!

## Accents / Specialty



## Award Winning Designs



[www.stubbes.org](http://www.stubbes.org)





## Exterior Finishes

Stubbe's offers a wide variety of finishes, colours and accents to provide striking visual architectural facades.

## Design Assist

Stubbe's sales team does more than just price your building. From initial consultation, to design reviews and contributions throughout the planning process, we will ensure that we provide the most efficient precast structure. We offer a wide variety of exterior finishes and attractive designs to make your project aesthetically pleasing and fit in to the surrounding architecture.



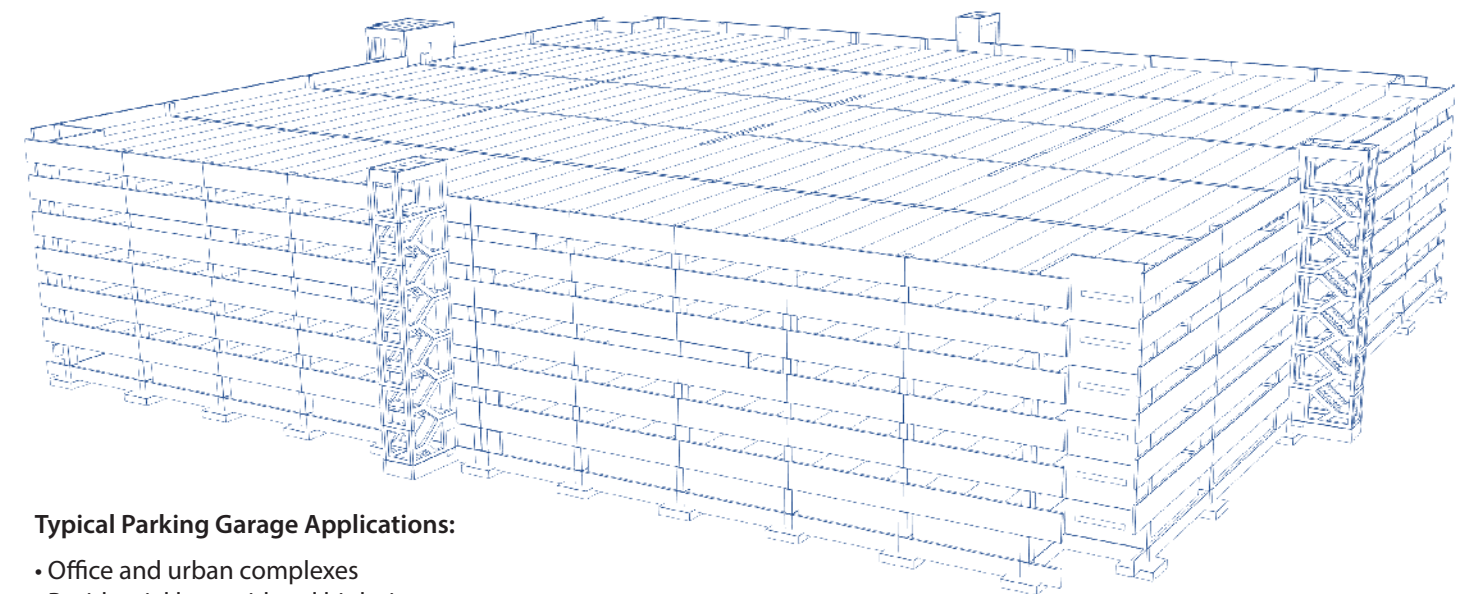
*"Design to Build"*



## Interior Finishes

Interior structure can be left natural concrete grey or painted white for a brighter aesthetically appealing interior.

## Engineering/VDC Modelling Teams



### Typical Parking Garage Applications:

- Office and urban complexes
- Residential low, mid and high rise
- Shopping Centers
- Airports
- Hospitals



[www.stubbes.org](http://www.stubbes.org)

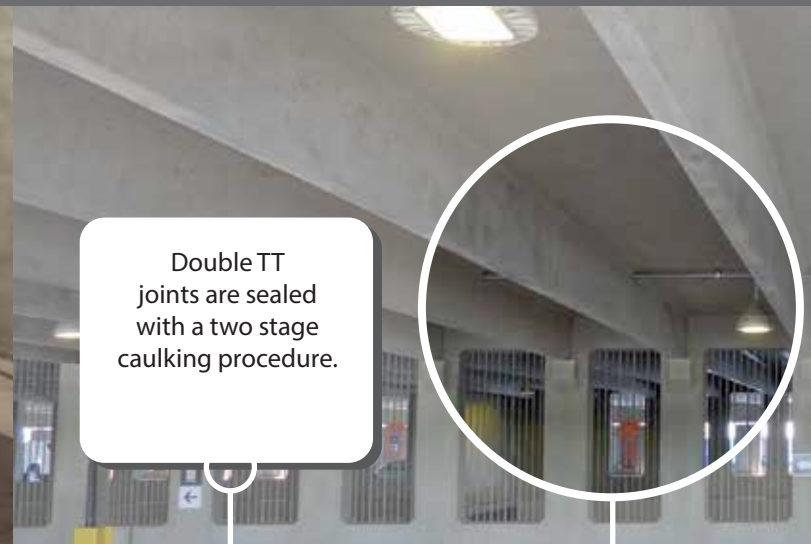
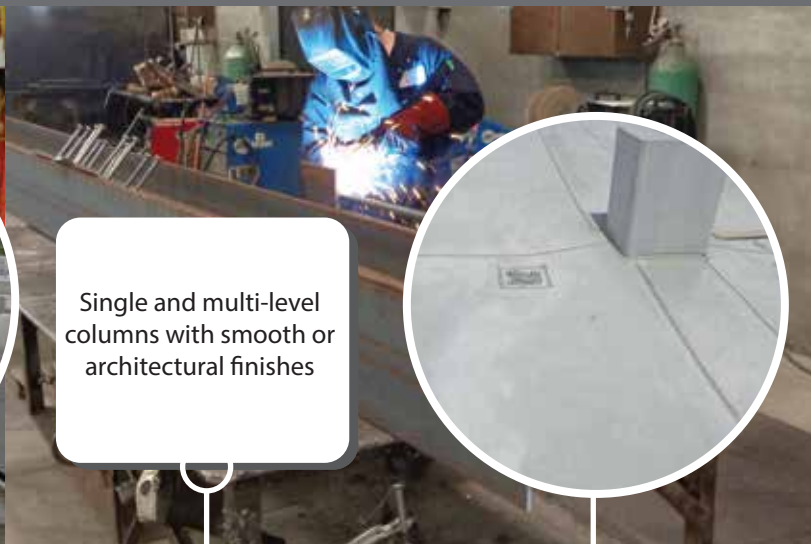
[www.stubbes.org](http://www.stubbes.org)





# Production

# Installation



Expansion is controlled by special joints cast into concrete topping



Single and multi-level columns with smooth or architectural finishes



Double TT joints are sealed with a two stage caulking procedure.



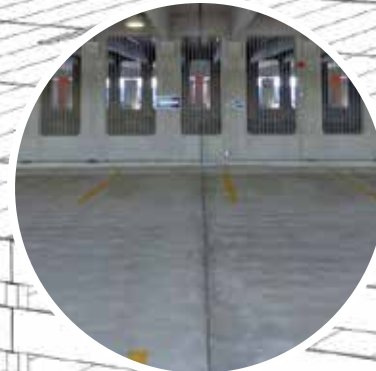
Stubbe's Precast strives to be a leader in quality within the precast industry



Beams are produced with conventional and pre-stressed reinforcing to offer a range of spans



Sloped concrete topping is provided to ensure water flows to drains



Parking structure floor systems can consist of either double TT's or hollow core slabs.



CPCI (Canadian Precast Pre-stressed Concrete Institute)  
• Certified to CSA through CPCI  
• CWB (Canadian Welding Bureau)